

Work Order ID 69632

Page 1

Thursday, May 12, 2011 3:28:04 PM

| | | | | | | |
|----------------|--------------------------|-----------------------|------------|---------------|-------|--|
| Item ID: | D3384-043 | Accept | | Setup | Start | |
| Revision ID: | | | | | Stop | |
| Item Name: | Cyclic Sock Assembly | | | | | |
| Start Date: | 5/13/2011 | Start Qty: 2.00 | | Cust Item ID: | | |
| Required Date: | 5/20/2011 | Req'd Qty: 2.00 | | Customer: | | |
| Reference: | | | | | | |
| Approvals: | Process Plan: <u>MFC</u> | Date: <u>11-05-12</u> | Tooling: | Date: | Run | |
| | QC: | Date: | SPC (Y/N): | Date: | Stop | |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2690 | B | | | | | | | | |
| D3384 | Rev B | | | | | | | | |
| 100 | | 0.00 | | | | | | | |
| | Small Fab | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| Small Fab | 1- Cut cable as per dwg D2690 2- ASSEMBLE PER DRWG D3384 REV.B | | | | | | | | |
| 110 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| | Memo | 0.00 | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | | | | | | | | | |

ES 11-05-12 *(4)*

SB 11-05-12

Work Order ID 69632

Thursday, May 12, 2011 3:28:04 PM



Page 2

Item ID: D3384-043

Accept



Setup Start



Revision ID:

Item Name: Cyclic Sock Assembly

Stop



Start Date: 5/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

120



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: SASet Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

ufo 69589

SB 11/25/14

(4)

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/5/14 (4)

11/05/14
(4)

Picklist Print

Thursday, May 12, 2011 3:28:00 PM

Page 1

Work Order ID: 69632



Parent Item: D3384-043



Parent Item Name: Cyclic Sock Assembly

Start Date: 5/13/2011

Required Date: 5/20/2011

Comments: IPP Rev:A new issue DD 10.04.14 verified by:EC

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--|---------------|-------------------------|--------|
| CBL-1240  Cable | | Purchased | No | | | 100 | f | 393.0000 | 0.875 | 1.842105  <i>E/S 11/05/04</i> | | | |
| | | | | | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | | |
| | | | | ST284 | | | 393 | | | | | 1.842105 3.5 | |
| | | | | 113565 | | | 93 | | | | | | |
| | | | | 116438 | | | 300 | | | | | | |
| CBL-460  Loop Sleeve | | Purchased | No | | | 100 | Each | 94.0000 | 2 |  <i>E/S 11/05/04</i> | 4 | | |
| | | | | | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | | |
| | | | | ST284 | | | 94 | | | | | | |
| | | | | 116953 | | | 94 | | | | | E/S | |
| D3384-1  Cyclic Sock | | Manufactured | No | | | 100 | Each | 6.0000 | .1 |  <i>E/S 11/05/04</i> | 2 | | |
| | | | | | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | | |
| | | | | ST486 | | | 6 | | | | | | |
| | | | | 58937 | | | 6 | | | | | E/S | |

